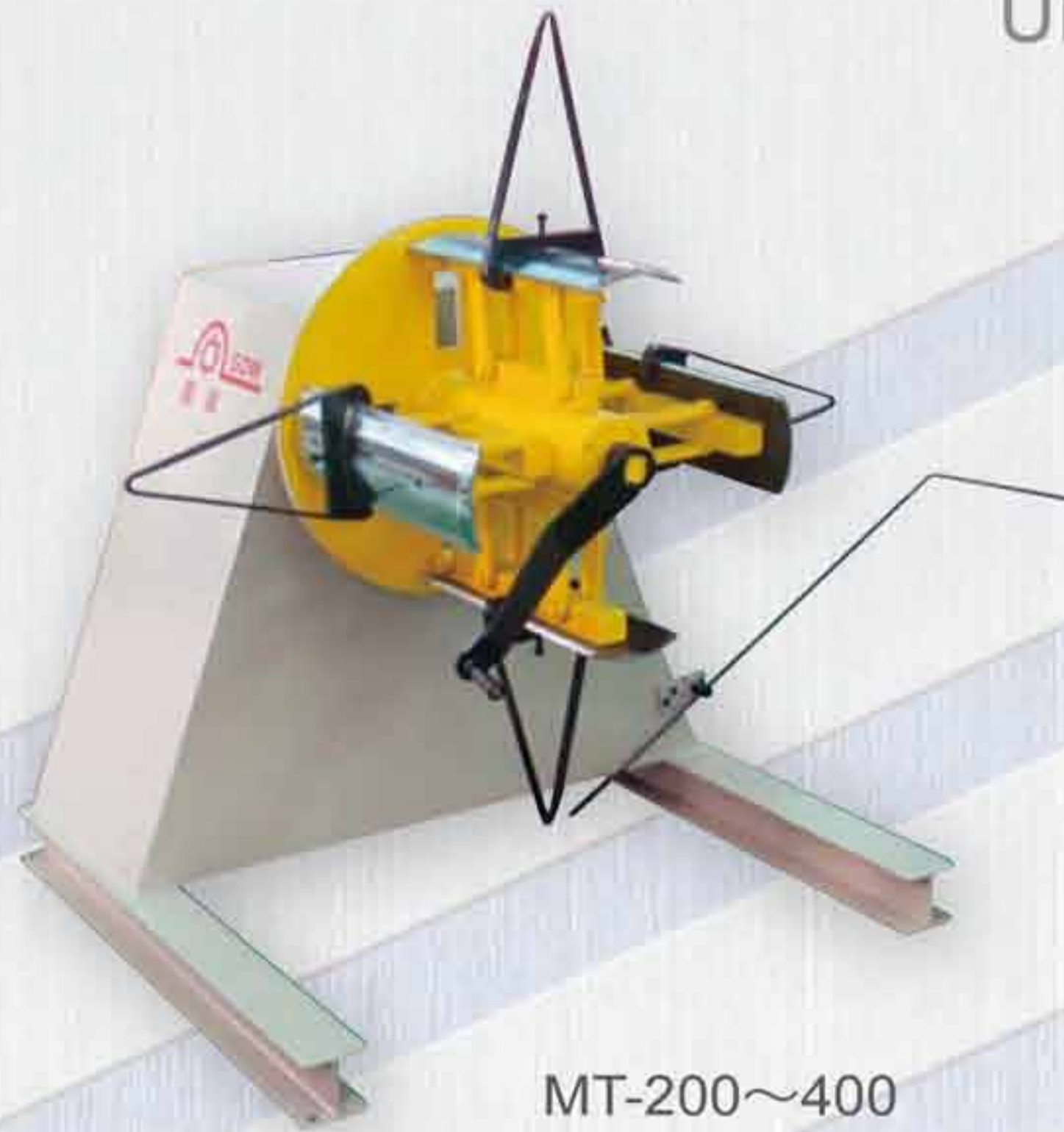


材料架系列

UNCOILER



MT-200~400



MT-500~600

TTI 雙頭料架 TTI DOUBLE HEAD UNCOILER



CR型 感應式
CR TOUCH SENSOR CONTROL TYPE



CR型 微動式
CR LIMIT SWITCH CONTROL TYPE

CHEN HSIN ENTERPRISE CO., LTD

特性 FEATURES

- 採用簡單的電器箱控制，易於機台操作。
Easy control by adopting the separation control box.
- 可依照客戶特別要求設計加裝壓料機械手臂、油壓擴張裝置...等，以增加工作效率及提高安全性。
Custom-made accessories for Pneumatic hold down arm; Hydraulic expansion uncoiler...etc.
It is welcome for any of your special demand to create your own suitable machine.

規格 Specification

MT 系列 -- MT Series

| 型式 Model | MT-200 | MT-300 | MT-400 | MT-500 | MT-600 |
|-------------------------------|---------|---------|--------|--------|--------|
| 材料寬(mm) Width of material | 200 | 300 | 400 | 500 | 600 |
| 材料厚(mm) Thickness of material | 0.5~1.6 | | | | |
| 馬達(HP) Uncoiler motor | 1/2 | 1/2 | 1 | 1 | 1 |
| 材料外徑(mm) Coil O.D. | 1200 | | | | |
| 材料內徑(mm) Coil I.D. | 520 | 450~530 | | | |
| 材料重量(Kg) Coil weight | 300 | 800 | 1500 | 2000 | 2000 |
| 主軸 Uncoiler Mandrel | 50 | 70 | 90 | 105 | 105 |

TT1、TT2 系列 -- TT1、TT2 Series

| 型式 Model | TT1-200 | TT1-300 | TT1-400 | TT1-500 | TT1-600 |
|-------------------------------|------------------|---------|---------|---------|---------|
| | TT2-200 | TT2-300 | TT2-400 | TT2-500 | TT2-600 |
| 材料寬(mm) Width of material | 200 | 300 | 400 | 500 | 600 |
| 材料厚(mm) Thickness of material | 0.5~1.6 | | | | |
| 馬達(HP) Uncoiler motor | 1/2 | 1/2 | 1 | 1 | 1 |
| | 無動力 NONE POWERED | | | | |
| 材料外徑(mm) Coil O.D. | 1200 | | | | |
| 材料內徑(mm) Coil I.D. | 300~460 | 450~530 | | | |
| 單邊材料重量(Kg) Coil weight | 300 | 800 | 1500 | 2000 | 2000 |
| 主軸 Uncoiler Mandrel | 50 | 70 | 90 | 105 | 105 |

* TT2系列與TT1系列規格相同，差在TT2無動力

TT1 : Motor driving type. TT2 : None motor driving type.

CR 系列 -- CR Series

| 型式 Model | CR - 60 |
|-------------------------------|--|
| 材料寬(mm) Width of material | 150 |
| 材料厚(mm) Thickness of material | 0.1~1.0 |
| 材料重量(Kg) Coil weight | 100 |
| 材料外徑(mm) Coil O.D. | 800 |
| 馬達(HP) Uncoiler motor | 1/4 |
| 作動方式 Loop Control | 感應式 or 微動式 Touch Sensor or Limit switch sensor |

標準附件 General accessories

- L型感應架 L type loop control bar.

- A字型擋料架X4支(MT、TT1、TT2型)
A frame type coil side keeper. (MT & TT1\2 series)

特殊附件 Optional accessories

- 變頻器
Uncoiler motor with inverter control.
- 材料架油壓擴張裝置(MT、TT1、TT2型)
Hydraulic uncoiler expansion device. (MT & TT1\2 series)
- 壓料機械手臂(MT、TT1、TT2型)
Coil pressing arm. (MT & TT1\2 series)
- 固定式擋料架(MT、TT1、TT2型)
Roller type coil side keeping unit. (MT & TT1\2 series)

- 超音波自我控速系統裝置(MT、TT1、TT2型)
Supersonic Speed control sensor. (MT & TT1\2 series)
- 光電感應裝置(MT、TT1、TT2型)
Electric photo sensor. (Coil ending detection sensor) (MT & TT1\2 series)
- 送料台車：可上升下降及前進後退，入料自動化(MT、TT1、TT2型)
Coil car. (MT & TT1\2 series)